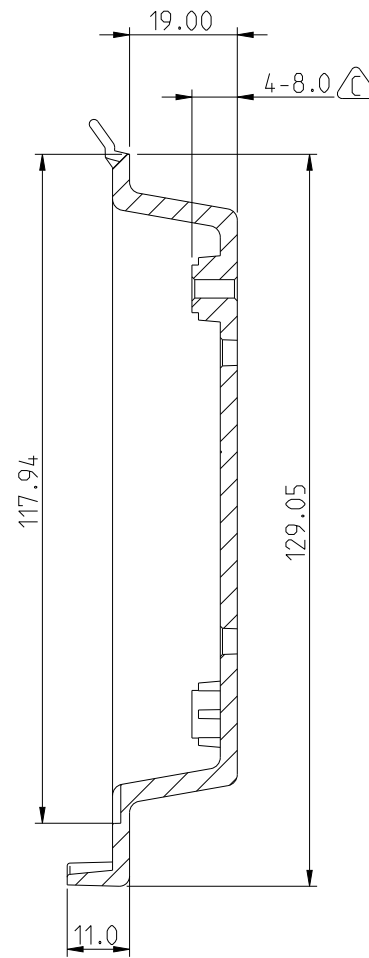
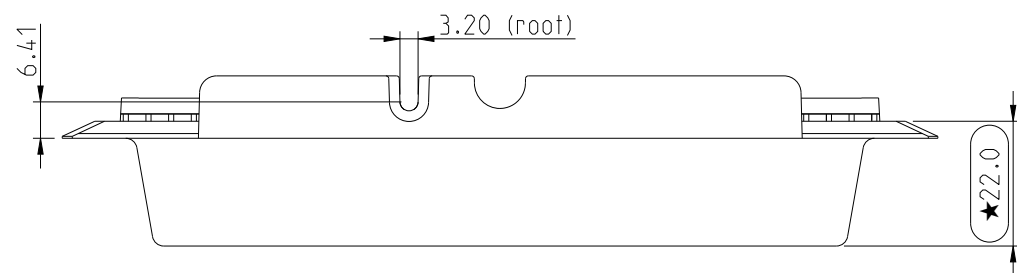
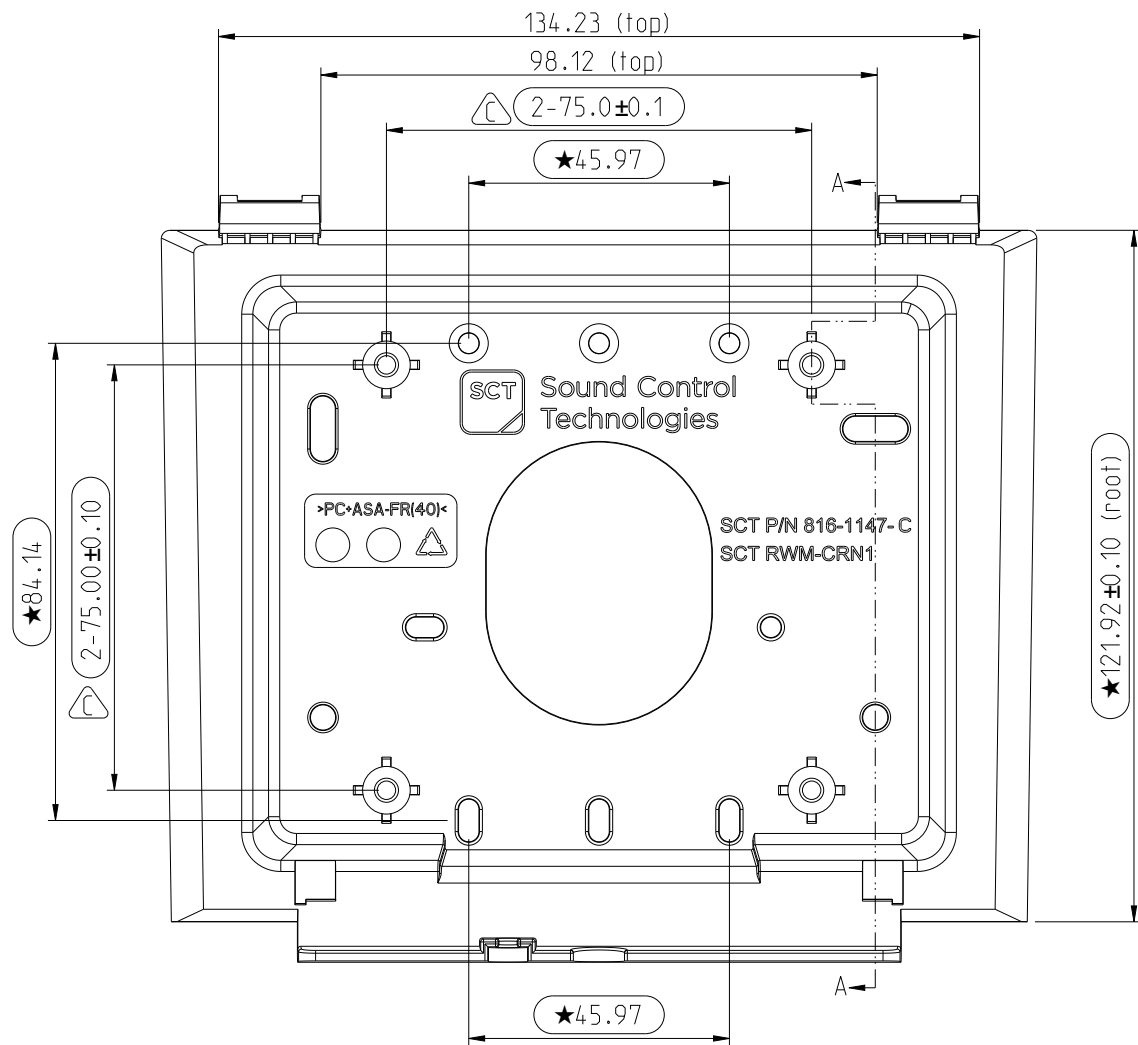
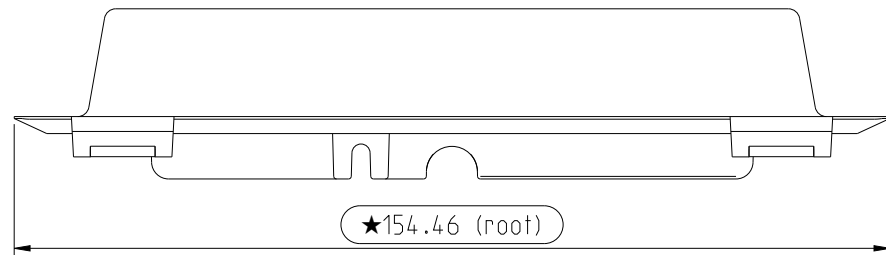
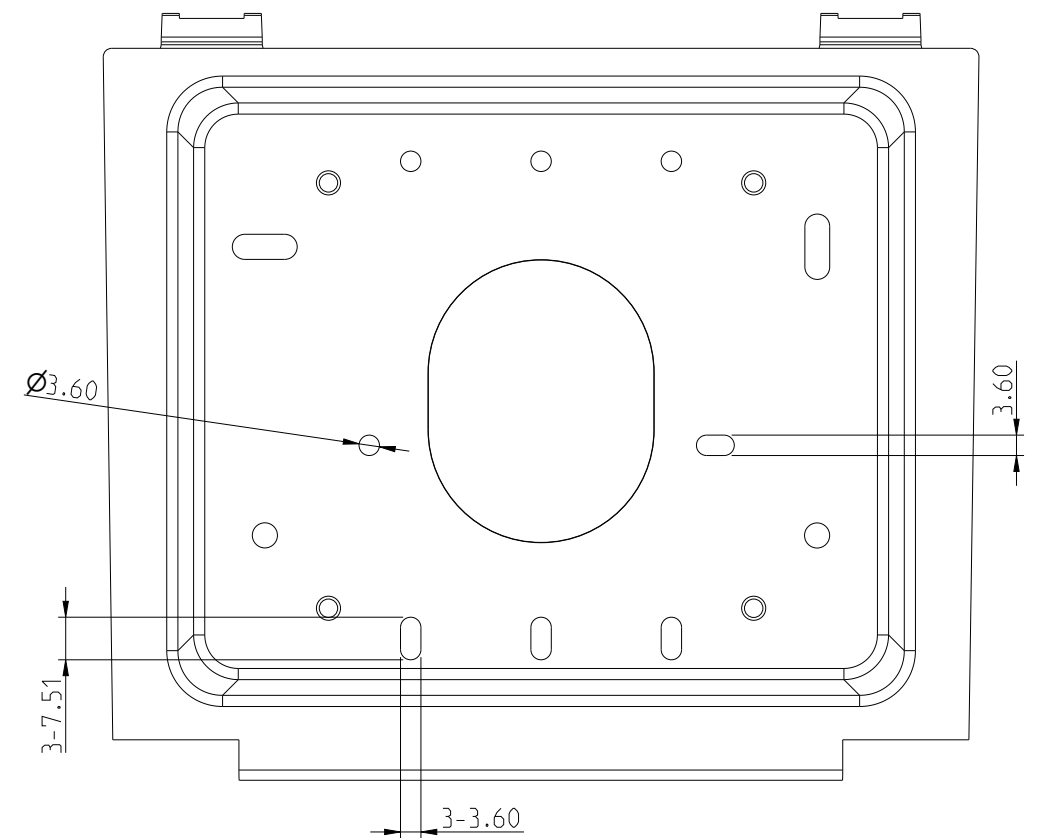


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
B	enlarge the gang box holes	24/09/18	
C	Add 4xM4 mold-in inserts for monitor arm	25/03/31	



SECTION A-A

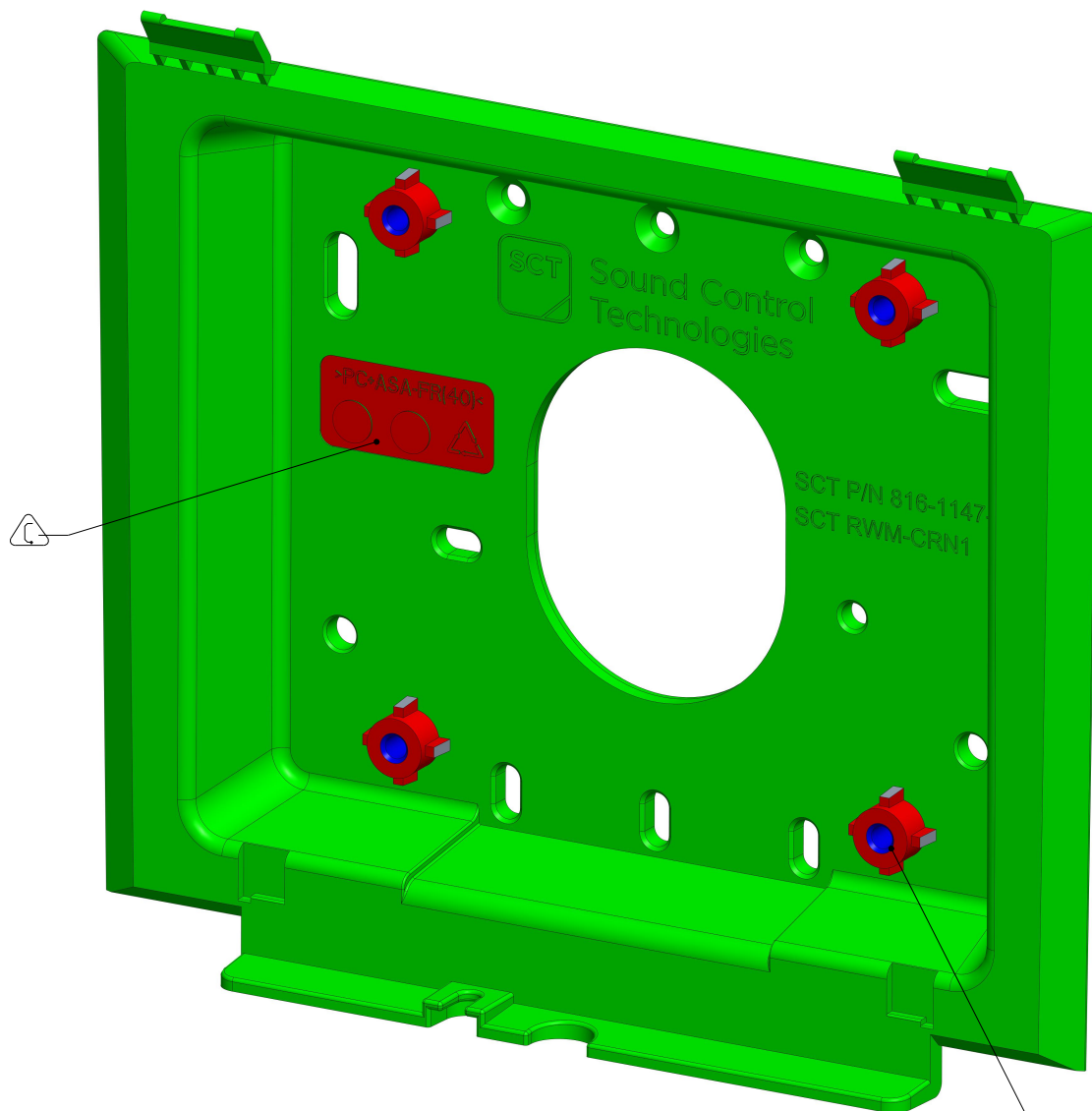


- Note:
1. Not allowed burr and sharp edges
 2. All the round corner not marked in the drawing should be at least R0.5.
 3. Even the dimensions not marked in the 2D drawing, should follow the 3D design and the tolerance.
 4. ★ means critical dimensions.

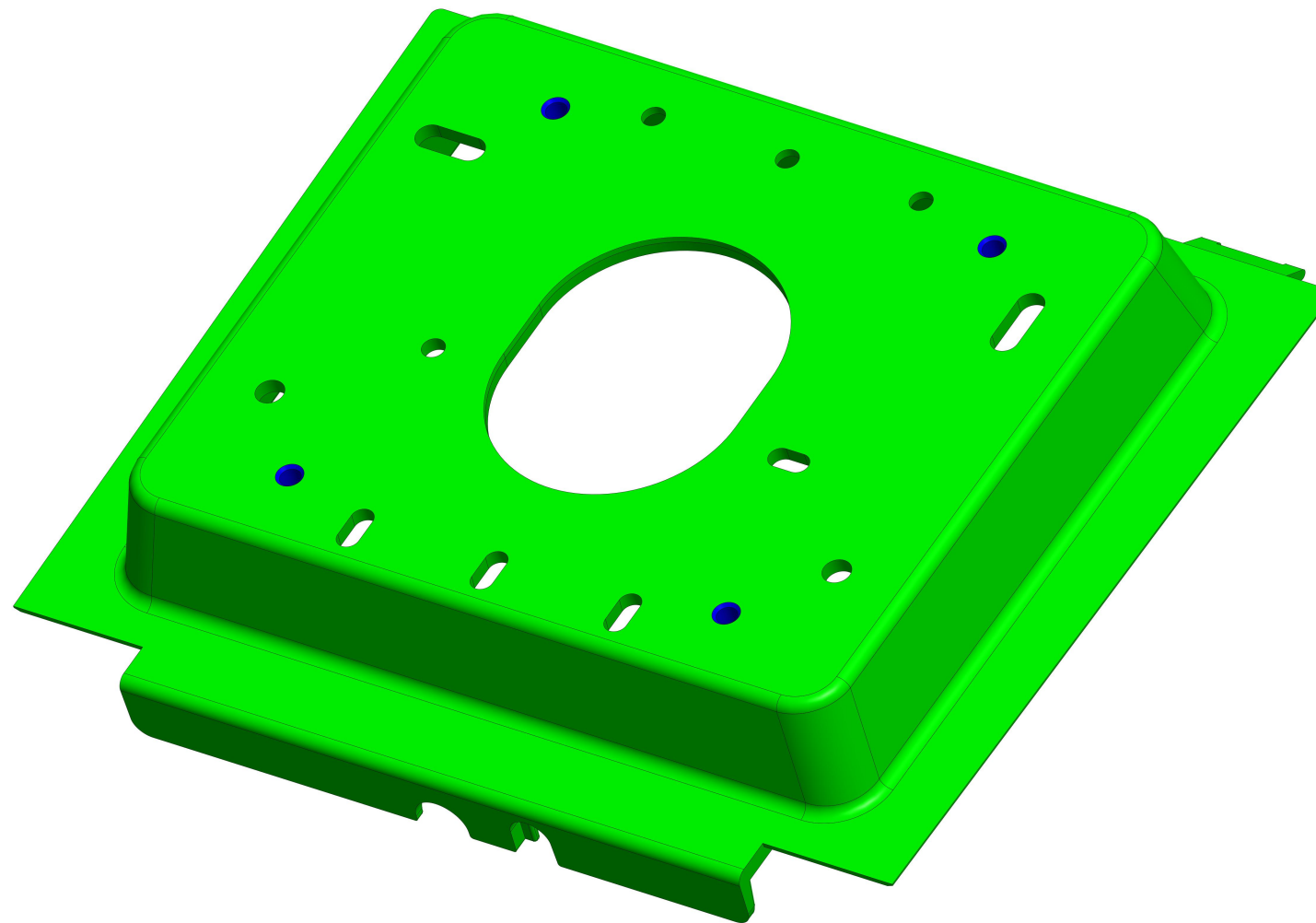
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Tolerance (mm)		NAME	DATE	Sound Control Technologies		
0-30	±0.1	DRAWN	Ann Chin	24/09/18	TITLE:	
30-120	±0.15	CHECKED			RWM-CRN1	
120-315	±0.2	ENG APPR.			SIZE DWG. NO.	
315-1000	±0.3	MFG APPR.			A3 816-1147	
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.			REV	
MATERIAL		COMMENTS:			C	
FINISH					SCALE: 1:1	
DO NOT SCALE DRAWING					SHEET 1 OF	

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
B	enlarge the gang box holes	24/09/18	
C	Add 4xM4 mold-in inserts for monitor arm	25/03/31	



4-M4x8L 
Torque test > 10 kgf.cm



- Note:
1. Not allowed burr and sharp edges
 2. All the round corner not marked in the drawing should be at least R0.5.
 3. Even the dimensions not marked in the 2D drawing, should follow the 3D design and the tolerance.
 4.  means critical dimensions.

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Tolerance (mm)		NAME	DATE	Sound Control Technologies		
0-30	±0.1	DRAWN	Ann Chin			24/09/18
30-120	±0.15	CHECKED				
120-315	±0.2	ENG APPR.				
315-1000	±0.3	MFG APPR.				
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.		TITLE: RWM-CRN1		
MATERIAL		COMMENTS:				
PC+ASA-FR(40)						
FINISH						
MT11010						
DO NOT SCALE DRAWING		SCALE: 1:1		SHEET 1 OF		